	Service Bulletin		Document Number : WI-015
	Work Instructions for Kason Latch Striker Plate Change Out (ECN#01-16-00001)		
	Effective Date: 6.21.2016	Revision: NC	Revision Date: 6.21.2016

1.0 Product Affected

All Blast Resistant Buildings Equipped with Kason Door Latch

2.0 Serial Numbers

3.0 Reason for Procedure

A new striker plate has been designed to help alleviate a service issue. Currently the existing striker plate creates too much friction with the Kason door latch. This ultimately leads to misuse of the plunger opener, causing premature wear and broken latches. The new striker plate will incorporate a roller which will reduce wear characteristics.

4.0 Description

Existing Kason door latch striker plates will be removed and replaced with the new one. This change out will occur during the off rent service cycle and as needed in the field.

5.0 Forms

N/A

6.0 Time on Task (Total Hours)

Thirty (30) Minutes

7.0 PPE Personal Protective Equipment


- Hard Hat
- Safety Glasses
- Cut Resistant Gloves
- Steel Toe Shoes

8.0 Tools Needed

- Impact Driver
- 5/16" Impact Driver Bit
- Allen Wrenches SAE and Metric

9.0 Materials Supplies & Parts Needed

- P/N 08-5245: 1 per door – Kason Door Latch Striker Plate

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10.0 Procedure

If unit never had a striker plate installed from factory do not install new one.


10.1 Remove old striker plate



10.2 If opening on door frame is too small it will need to be enlarged to accept the new striker plate.

10.2.1 Make sure roller bar and pins have at least 1/8" clearance from door frame.



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10.3 Install new striker plate

10.3.1 Leave screws loose at this time to allow for adjustments



10.4 With door closed, hold steady pressure on door.

10.4.1 Push on striker just to where it makes contact with the door strike and tighten two outside screws




10.3.2 Open door and tighten two inside screws

10.5 Ensure door seal tight

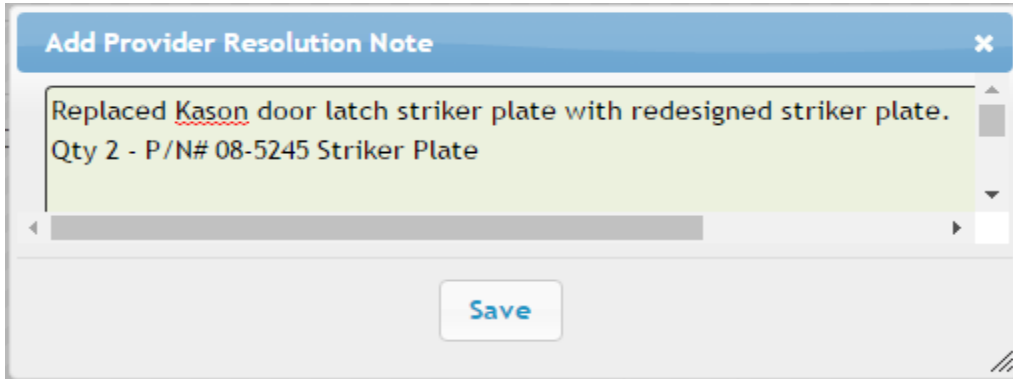
10.6 Make necessary door adjustments (striker plate and door closer) to allow for proper latching and seal.

10.6.1 If door has to slam to close it will cause damage to the striker plate. Make necessary adjustments to the opening in the frame, striker plate and Kason latch if necessary.

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10.7 Document on Boss service report



11.0 Testing Procedure
N/A

12.0 Additional Information
N/A

13.0 Revision History

Revision	Description of Change	Revision Date	Approved By
NC-New	Initial Release	6.21.2016	Paul New